## PRELIMINARY AMENDMENT

New U.S. National Stage Entry of PCT/JP2005/004514

## AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the application:

## LISTING OF CLAIMS:

1. (Original) Separation membrane comprises

a porous substrate which is made of ceramic sintered body of which a main ingredient is alumina, and

a zeolite membrane which is formed over the surface of the porous substrate,

wherein the porous substrate comprises a base layer and a foundation layer which is formed on the base layer and is formed for the zeolite membrane, and

wherein the separation membrane is characterized in that a mean pore diameter of the foundation layer is smaller than a mean pore diameter of the base layer.

- 2. (Original) Separation membrane according to Claim 1, wherein a nitrogen gas permeation rate through the porous substrate is in the range of 200 7000 m<sup>3</sup>/(m<sup>2</sup>·hr·atm).
- 3. (Original) Separation membrane according to Claim 2, wherein the nitrogen gas permeation rate is in the range of 400 7000 m<sup>3</sup>/(m<sup>2</sup>·hr·atm).
- 4. (Currently Amended) Separation membrane according to Claim 1 one of Claims 1 to 3, wherein the mean pore diameter of the base layer is in the range of 4 12  $\mu$ m, and the mean pore diameter of the foundation layer is in the range of 0.4 1.2  $\mu$ m.
- 5. (Currently Amended) Separation membrane according to Claim 1 one of Claims 1 to 4, wherein thickness of the base layer is in the range of 1 3 mm.

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- 6. (Currently Amended) Separation membrane according to <u>Claim 1 one of Claims 1 to</u>
  5, wherein thickness of the foundation layer is in the range of 10 200 μm.
- 7. (Currently Amended) Separation membrane according to Claim 1 one of Claims 1 to 6, wherein aspect ratio of particles of which the foundation layer is comprised is not less than 1.05.
- 8. (Original) Separation membrane according to Claim 7, wherein the aspect ratio of particles of which the foundation layer is comprised is not less than 1.2.
- 9. (Currently Amended) Separation membrane according to <u>Claim 1</u> one of <u>Claims 1</u> to 8, wherein porosity of the porous substrate is in the range of 20 50%.
- 10. (Original) Separation membrane according to Claim 9, wherein the porosity of the porous substrate is in the range of 35 40 %.
- 11. (Currently Amended) Separation membrane according to Claim 1 one of Claims 1 to 10, wherein the porous substrate has a maximum pore diameter of not more than 9  $\mu$ m, the maximum pore diameter being determined by the bubble point method using water.
- 12. (Currently Amended) Separation membrane according to Claim 1 one of Claims 1 to 10, wherein the porous substrate has a maximum pore diameter of not more than 7 μm, the maximum pore diameter being determined by the bubble point method using water.
- 13. (Currently Amended) Separation membrane according to Claim 1 one of Claims 1 to 12, wherein a total content of Ca and K included in the porous substrate is not more than 0.8 mol%.
- 14. (Currently Amended) Separation membrane according to <u>Claim 1</u> one of <u>Claims 1</u> to 12, wherein the total content of Ca and K is not more than 0.5 mol%.